

## Adhesives & Adhesive Technology

### Synthesis, formulation and adhesive testing

The laboratory for Adhesives and Adhesive Technology covers the range from adhesive synthesis and formulation to adhesive testing and analysis of structure property relationships. The laboratory is equipped to investigate a broad range of adhesive technologies from adhesive dispersions and hotmelts to reactive systems.



Laboratory Coater / Laminator



Adhesive testing (90° peeltest)



Rheometer with plate/plate geometry

## Synthesis and Formulation

### Batch reactor

- Gravimetric feeding of monomers and/or initiators
- Collection and visualization of reaction data, Investigation of reaction progress by IR- probe spectroscopy

### Microcompounder

- Microscale adhesive formulation (< 10 ml)
- Online investigation of viscosity and reaction progress

### Speed mixer

- Fast formulation of reactive adhesives in small batches (10-50 ml)
- Efficient and fast mixing; Disposable mixing beakers

### Laboratory Coater / Laminator

- Adhesive tape application via slot die coating

## Characterization

### Adhesive performance

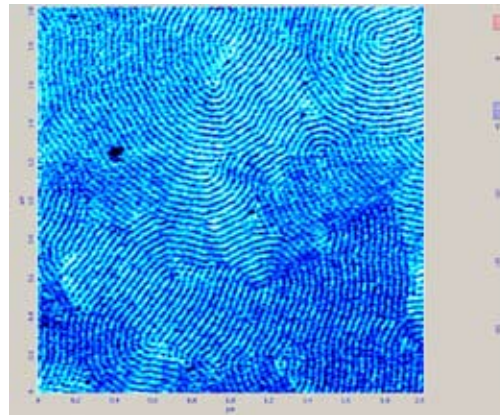
- Tensile test machine with a variety of adhesive testing tools: 90° peel test; 180° peel test; Climbing drum peel test (e.g. for honeycomb composite testing); Loop tack test according to ASTM and FINAT; Shear adhesion failure temperature (SAFT)

### Rheology and Dynamic Mechanical Analysis

- Determination of flow properties of adhesives
- Rheological investigation on curing behaviour
- Combination of small angle light scattering and rheology for morphological investigations



Atomic force microscope (AFM)



AFM image of pressure sensitive adhesive formulation



Differential Scanning Calorimetry (DSC) equipped with Autosampler

## Infrastructure

### Rheology

Broad range of tools (cone plate, plate plate, Couette)  
Coupling with small angle light scattering (SALS)  
Temperature range: -150°C – 450°C

### Thermal analysis

Differential Scanning Calorimetry (DSC)  
Temperature range -150°C – 650°C (liquid N<sub>2</sub>)  
Coupled with UV source for UV curing adhesives  
Thermogravimetry (TG)  
Coupled with IR-Spectroscopy  
Dynamic Mechanical Analysis

### Microscopy

Scanning electron microscope (SEM)  
Including energy dispersive analysis (EDX)  
Atomic force microscopy (AFM)  
Topographical and morphological characterization  
Including a heating bench (temperature up to 150°C)  
Light Microscope including digital imaging software

### Laboratory scale batch reactor (1000 mL)

Precise torque measurement with stirrer (reaction monitoring)  
Gravimetric monomer/initiator feeding  
Software for electronic monitoring of reaction parameters

### Microcompounder

Small scale mixing of adhesive formulations (10 ml)  
Online viscosimetry  
Online reaction monitoring by IR-probe spectroscopy

### Spectroscopy

IR-spectroscopy including ATR  
IR-microscopy  
IR-probe spectroscopy (reaction monitoring)

### Adhesive testing

90° peel test  
180° peel test  
Climbing drum peel test (e.g. for honeycomb composite testing)  
Loop tack test according to ASTM and FINAT  
Shear adhesion failure temperature (SAFT)

### Surface characterization and modification

Goniometer: measurement of contact angles  
Tensiometer  
Low pressure Plasma treatment of surfaces